

Garant

Steel boring bar A.. PTFNR 90°, for indexable inserts TN.., right-hand, Shank Ø / insert size: 32/22mm


Order data

Order number	251416 32/22
GTIN	4045197868299
Item class	21T

Technical description

Shim	259031 10
Minimum pre-drill $\varnothing D_{\min}$	40 mm
ISO code toolholder	A32S PTFNR/L 22
Lever	259015 2
suitable indexable insert	TN.. 2204..
Centre offset L_3	22 mm
Lever screw	259018 2
Overall length L	250 mm
Shim punches pack	259047 2
Setting angle κ	90 degrees
Shim pins pack	259044 2
Insert size	22 mm
Clamping height L_2	31 mm
Shank $\varnothing D_s$	32 mm
Standard	DIN 8024
Application type	right-hand

Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Lever Type 2	259015 2
Lever screw Type 6	259018 6
Shim Type 10	259031 10
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 3 mm	674242 3